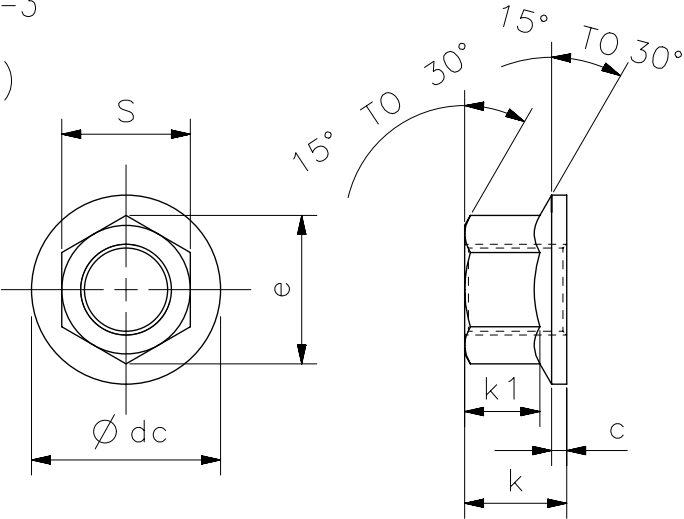
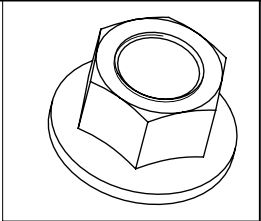


NOTE:-

COMPLIANCE WITH NATIONAL STANDARD:
NO SUITABLE STANDARD IS AVAILABLE. BASED ON DIN & SUPPLIER'S STANDARD.
TOLERANCE: PRODUCT GRADE A AS PER IS 1367 PART-2
MATERIAL: STEEL CONFORMING TO PROP.CLASS 10.9 TO IS 1367 PART-3
THREADS: ISO METRIC THREADS 6g TO IS 4218 PART-6
SURFACE PROTECTION:Zn PLATED - A3M AS PER IS : 1367 (PART X 1)
ALTERNATES : DIN 6923



SR. NO	PART NO.	COARSE THREAD	PROPERTY CLASS/MATL	s		e	dc	dw	K	k1	C		QTY
				NOM.DIM.	TOL.	MAX	MAX	MIN	MAX	MIN	MIN		
1	007535360D1	M12	10	17	0 -0.35	18.90	25.0	22.0	13.5	8.7	2	0.6	12

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS																							
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.																							
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989																																	
DIMENSIONS										E.R. / PROC.REQ.NO :				PART NO. :																			
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	18083				007535360D1																		
		UPTO	3	6	30	120	400	1000	2000	4000																							
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	PART NAME :																						
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	HEX FLANGE NUT																						
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4																							
v	VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8	MATERIAL :																							
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										HEAT TREATMENT :																					
		OVER		-		10		50		120		400		SEE NOTE																			
		UPTO		10		50		120		400		-																					
f	FINE	(X.XXX)	± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'		SEE NOTE																				
m	MEDIUM	(X.XX)	± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'																						
c	COARSE	(X.X)	± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'																						
v	VERY COARSE (X)	± 3°	± 2°		± 1°		± 0° 30'		± 0° 20'																								
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										MATERIAL :				HEAT TREATMENT :																			
COMPUTER GENERATED DRAWING										DO NOT CHANGE MANUALLY										SEE NOTE				SEE NOTE									
																						NAME		SIGN		DATE		FIRST USED TRCR. MODEL					
																				CAD ENGG.								H3					
																				DESIGNER		KRS						SCALE		1:1			
																				CHECKER		RNM						SHEET		1 OF 1			
																				APPR.BY		DHM						UNIT QTY.		± AS REQD.			
COMPUTER GENERATED DRAWING										DO NOT CHANGE MANUALLY										ALL DIMENSIONS ARE IN mm.				CHECK DRG WITH LATEST CHANGE No									
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A4																											

600000009713	AD		REDRAWN WITH 3D REF.	YAP	KDS	RAW	16/02/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE